

### PRUFTECHNIK Service Center

# GEO 2 Roll Alignment with PARALIGN® Additional Services



#### Roll parallelism: our empirical values for tolerances

Paper industry <sup>1</sup>					
	Absolute values	Angle for 2 m roll width	Angle for 10 m roll width		
Felt and wire rolls	±1.00 mm	±0.50 mm/m	±0.10 mm/m		
Paper-guiding rolls	±0.50 mm	±0.25 mm/m	±0.05 mm/m		
Conversation in division 2					

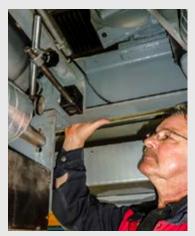
#### Converting industry<sup>2</sup>

	Absolute values	Angle for 2 m roll width	Angle for 4 m roll width
Lamination, print	±0.20 mm	±0.10 mm/m	
Extrusion	±0.50 mm	±0.25 mm/m	±0.13 mm/m

#### Steel industry<sup>2</sup>

	Absolute values	Angle for 1 m roll width	Angle for 2 m roll width
Rolling mills	±0.20 mm	±0.20 mm/m	±0.10 mm/m
Convevor systems	±0.50 mm	±0.50 mm/m	±0.25 mm/m

<sup>1</sup> individual rolls may require tighter tolerances



PRUFTECHNIK technician checks the correction

## NEW: PRUFTECHNIK support for your corrective measures

PARALIGN® is a unique alignment system with a revolutionary method for roll alignment. Three high-precision laser gyroscopes ensure highest precision. The measurement results are not influenced by radiant heat. Moreover, reports contain detailed information on roll correction. Despite that, errors can occur during corrections. For example, when the correction time is too tight or auxiliary materials or aids are missing.

Our experienced PARALIGN® experts are available for corrective measures – e.g., after a bearing change. This increases the process reliability of corrections.

Upon request and agreement, we assume the responsibility of chief installation technician or perform smaller corrections utilizing personnel familiar with your site.

If temperature-related and/or design-related default values are required, we measure occurring displacement, tilting, and constraints and consider them during the alignment process with PARALIGN®.

#### ADDITIONAL SERVICE 1 - Correction Consulting

Through many years of experience we are able to provide systematized consulting services for your corrections. Many fault patterns can be reduced using PARALIGN®.

#### ADDITIONAL SERVICE 2 - Correction Assistance

We offer professional assistance for corrections performed by the customer. Our employees monitor execution and document it as required.

#### ADDITIONAL SERVICE 3 - Correction Execution

Upon request, we also help in the actual execution of corrections.



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Made in Germany
Global Presence
Qualified Suppor
Quality Service

PRUFTECHNIK
Condition Monitoring GmbH
Oskar-Messter-Str. 19-21
85737 Ismaning, Germany
Tel.: +49 89 99616-0
Fax: +49 89 99616-200
service@pruftechnik.com
www.pruftechnik.com
A member of PRUFTECHNIK group

<sup>2</sup> PARALIGN® achieves an accuracy better than 0.05 mm/m under respective conditions